



Ultrabond ECO[®] 960

Professional Engineered-Wood-Flooring Adhesive



DESCRIPTION

Ultrabond ECO 960 is a professional-grade, high-tack, high-solids wood-flooring adhesive specifically designed for the installation of traditional engineered wood floors. Use it for the installation of engineered wood plank, acrylic impregnated plank and wood parquet.

FEATURES AND BENEFITS

- Easy to trowel with excellent trowel-ridge holdout for proper adhesive bonding
- High-solids formulation
- Cleans up with soap and water
- Excellent working time and rebonding characteristics

WHERE TO USE

- For the installation of engineered wood flooring up to 5" (12.5 cm) in width; parquet; acrylic impregnated wood and laminated plank; and cork underlayment
- Interior, residential applications (such as rental apartments, condominiums and homes)
- Interior, light-commercial applications (such as general office areas, hotel rooms and small retail stores)

LIMITATIONS

- Do not install over any substrates containing asbestos.
- For interior installations only

- Do not use to install nonporous floor coverings over nonporous surfaces.
- Do not use to install solid vinyl flooring products.
- Do not use to install vinyl-backed carpet products.
- Do not apply over any adhesive residues, including cutback adhesive.
- Do not install when the moisture vapor emission rate (MVER) exceeds 3 lbs. per 1,000 sq. ft. (1.36 kg per 92.9 m²) per 24 hours, when using the anhydrous calcium chloride test (ASTM F1869).
- Do not install when the relative humidity (RH) of the concrete slab exceeds 75% (ASTM F2170).
- Do not install in areas with known hydrostatic moisture problems.
- Use only when the substrate temperature is between 50°F and 90°F (10°C and 32°C), and when the ambient RH is between 20% and 80%.
- Do not install unless the temperature of the prepared concrete slab is at least 5 degrees Fahrenheit (2.8 degrees Celsius) above the dew point to avoid condensation.

SUITABLE SUBSTRATES

- Exterior-grade plywood, Group 1, CC type; and other approved wood underlayments (per manufacturer recommendations)
- Concrete and cement terrazzo
- Cement-based, self-leveling underlayments and patching compounds
- Primed gypsum underlayments that meet the ASTM F2419 requirements for compressive strength

Consult MAPEI's Technical Services Department for installation recommendations regarding substrates and conditions not listed.



SURFACE PREPARATION

- All substrates must be properly prepared, structurally sound, dry, solid and stable.
- Substrate should be clean and free of dust, dirt, oil, grease, paint, curing agents, concrete sealers, loosely bonded toppings, loose particles, old adhesive residues, and any other substance or condition that may prevent or reduce adhesion. All surfaces must be level, even, flat and smooth.

See MAPEI's general "Surface preparation requirements" reference guide in the Related Documents section of the Floor Covering Installation Systems page on MAPEI's Website.

MIXING

Before product use, take appropriate safety precautions. Refer to the Safety Data Sheet for details.

- Ready to use; no mixing is necessary.

PRODUCT APPLICATION

Read all installation instructions thoroughly before installation.

1. Spread adhesive evenly over the subfloor, keeping the trowel at a 45-degree angle to the subfloor.
2. Only apply as much as can be installed within 45 minutes.
3. Install engineered wood flooring per the manufacturer's written instructions.
4. Periodically confirm the adhesive transfer to the backing by lifting the flooring material.
5. Roll the flooring with the recommended-weight roller across the width and length of the flooring surface.

CLEANUP

- Promptly clean any adhesive smudges from the flooring material's surface with water while the adhesive is still fresh/wet.
- Clean tools with water while the adhesive is still fresh/wet.
- If the adhesive has dried, clean with mineral spirits. Use caution with mineral spirits, which may be harmful to some materials.

PROTECTION

- Protect from light traffic for 24 hours, and from heavy traffic for 72 hours.

Product Performance Properties

Laboratory Tests	Results
Polymer type	Styrene butadiene latex
Solids content	78% to 82%
VOCs (Rule #1168 of California's SCAQMD)	91 g per L
pH	9 to 10
Flash point (Tag, closed cup) – ASTM D56	> 212°F (100°C)

Shelf Life and Product Characteristics

Shelf life	2 years when stored in original, unopened packaging at 73°F (23°C)
Consistency	Buttery
Color	Off-white
Storage temperature range	40°F to 100°F (4°C to 38°C)

Protect containers from freezing in transit and storage. Provide for heated storage on site and deliver all materials at least 24 hours before work begins.

Application Properties

Flash time [†]	10 to 15 minutes
Working time ^{††}	45 to 60 minutes
Adjustment time ^{†††}	2 to 3 hours

[†] Flash time is the waiting time required before installing flooring.

^{††} Working time is the window of time for the adhesive to accept flooring.





^{†††} Adjustment time is the window of time during which the floor covering can be repositioned without compromising the adhesive's bond.

Note: Flash time, working time and adjustment time may vary based on temperature, humidity, substrate porosity, trowel size and jobsite conditions.

Packaging

Size
Pail: 4 U.S. gals. (15.1 L)

Approximate Coverage*

Flooring Type	Typical Trowel	Coverage
Cork underlayment	1/16" x 1/16" x 1/16" (1.5 x 1.5 x 1.5 mm), square-notch 	125 to 185 sq. ft. per U.S. gal. (3.06 to 4.53 m ² per L)
Finger block parquet	1/8" x 1/8" x 1/8" (3 x 3 x 3 mm), square-notch 	70 to 80 sq. ft. per U.S. gal. (1.71 to 1.96 m ² per L)
Engineered wood flooring < 1/2" (12 mm) thick	3/16" x 5/32" (4.5 x 4 mm), V-notch 	45 to 55 sq. ft. per U.S. gal. (1.10 to 1.35 m ² per L)
Engineered wood flooring 1/2" to 5/8" (12 to 16 mm) thick	1/8" x 1/4" x 1/4" (3 x 6 x 6 mm), square-notch 	40 to 50 sq. ft. per U.S. gal. (0.98 to 1.22 m ² per L)

* Trowel dimensions are depth/width/space. Coverage shown is for estimating purposes only. Actual jobsite coverage may vary according to substrate conditions, type of trowel used and setting practices.

Ultrabond
ECO 960



RELATED DOCUMENTS

Reference Guide: General "Surface preparation requirements" for floor-covering installation systems*

* At www.mapei.com

Refer to the SDS for specific data related to health and safety as well as product handling.

For information on MAPEI's commitment to sustainability and transparency, as well as how MAPEI meets the health and well-being requirements of product certification programs, contact the MAPEI Sustainability Team at 1-800-992-6273.

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in effect at the time of the MAPEI product installation. For the most up-to-date TDS and warranty information, please visit our website at

www.mapei.com. **ANY ALTERATIONS TO THE WORDING OR REQUIREMENTS CONTAINED IN OR DERIVED FROM THIS TDS SHALL VOID ALL RELATED MAPEI WARRANTIES.**

Before using, the user must determine the suitability of our products for the intended use,

and the user alone assumes all risks and liability. **ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.**

We proudly support the following industry organizations:



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